

K6

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Maintenance	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL:-Drum Gear CELL NAME:- A351 MACHINE / STAGE:- Shot blasting OPERATION:- Blower

KAIZEN THEME:- To reduce the maintenance cost

WIDELY/DEEPLY:

PRESENT STATUS :-No roof for blower unit & cost for the roof is 35K

IDEA:- Internal plan

COUNTERMEASURE:-Scrap Sheets used And purchased the other required materials & Internally fabrication work completed

BENCHMARK TARGET	35 K
KAIZEN START	30.05.2017
KAIZEN FINISH	30.05.2017

TEAM MEMBERS:-Pawan, Manjunath, Ganesan

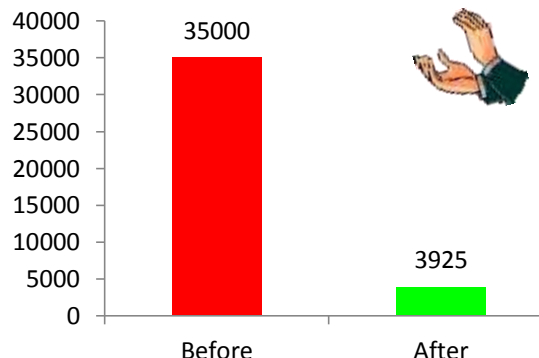
- BENEFITS:-**
- Maintenance cost reduced
 - Blower unit safe from rain
 - Labour skill improved



WHY - WHY ANALYSIS :-

- Why1:-** Maintenance cost is high
- Why2:-**Cost for the roof work is more ie.35 k
- Why3:-**External fabricator.

RESULT:- Saved Rs 31075/-



KAIZEN SUSTENANCE

WHAT TO DO :-Irreversible kaizen
HOW TO DO : -----
FREQUENCY : -----

ROOT CAUSE:- External Fabricator

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
2725	1200	3925

REGISTRATION NO. & DATE:1661 & 30.05.2017

REGISTERED BY :- Nigama

MANAGER'S SIGN:- Dinesha m

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	Solar panel	10.06.17	Dinesh	Completed